

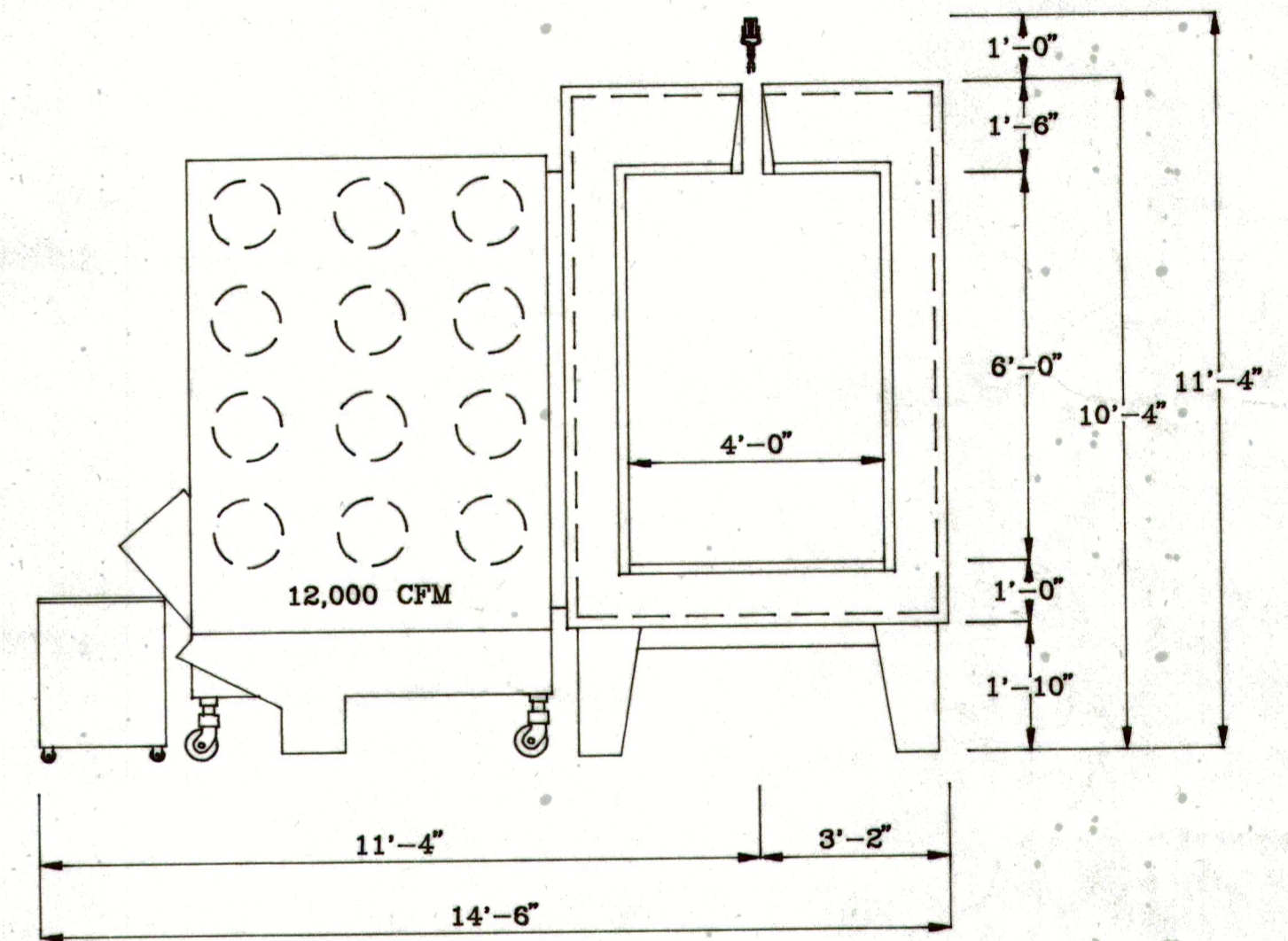
CONVEYOR SPECIFICATIONS

TYPE: X458 - 4" "I" BEAM
 TROLLEYS: 24" CENTERS
 DESIGN SPEED: 10 FPM

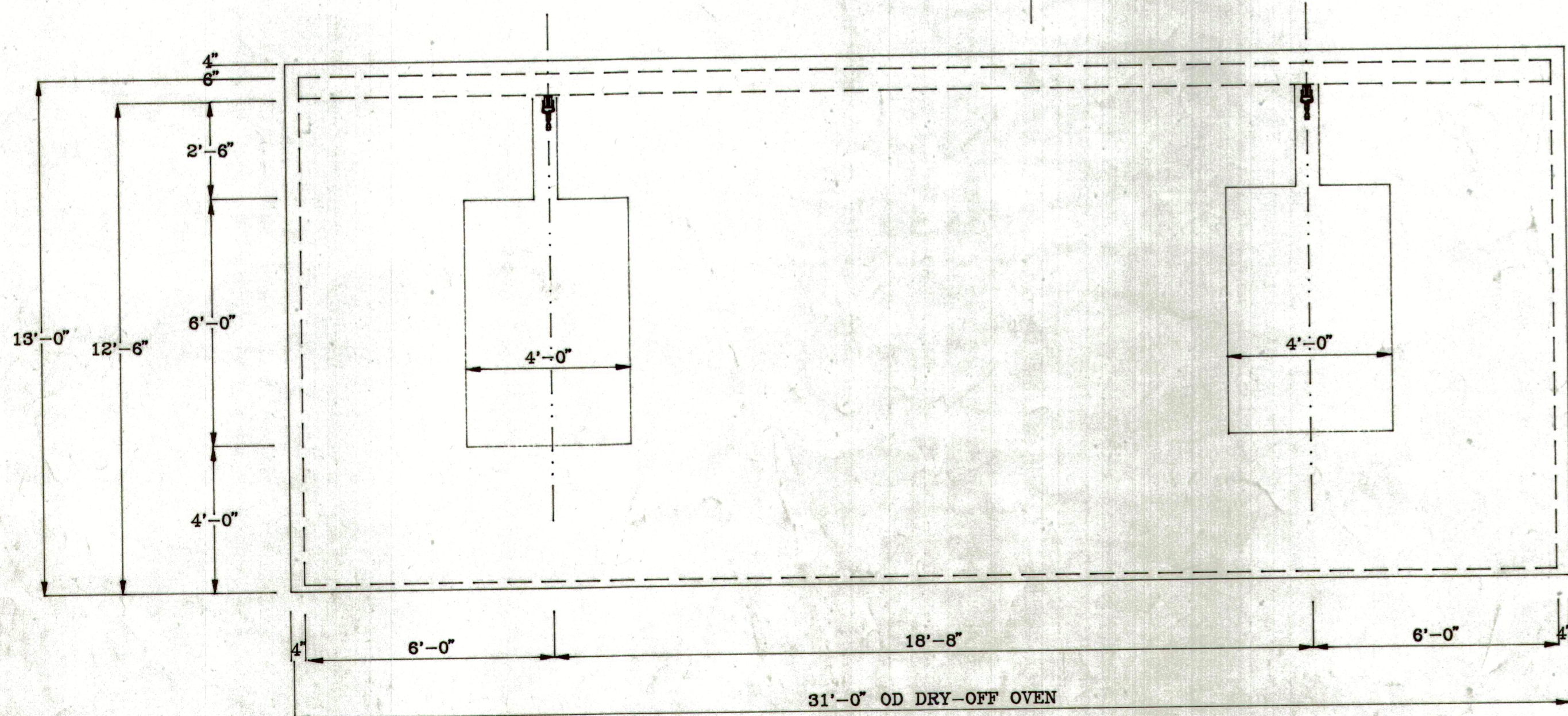
PRODUCT OPENING: 6'-0" H x 4'-0" W x 2'-6" SLOT

(4) 45° - 24" ROLLER TURNS
 (2) 90° - 24" ROLLER TURNS
 (2) 45° - 24" WHEEL TURNS
 (4) 90° - 24" WHEEL TURNS

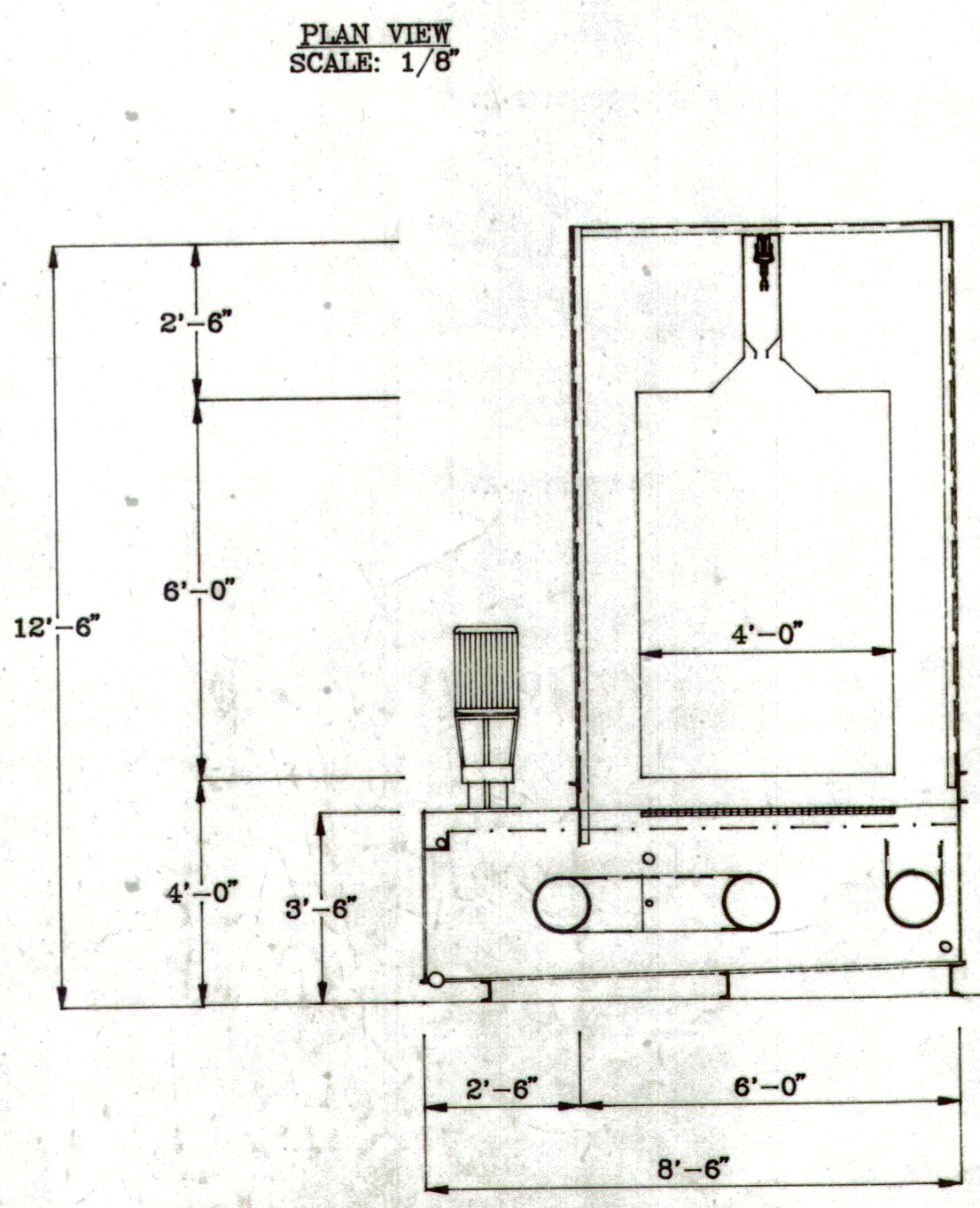
(1) 180° - 24" SPRING TYPE TAKE-UP, 10'-6" SPREAD
 (1) CATERPILLAR TYPE DRIVE
 (5) 30° - 96" VERTICAL UPS/DOWNS
 TOTAL FOOTAGE: APPROX. 620'-0"



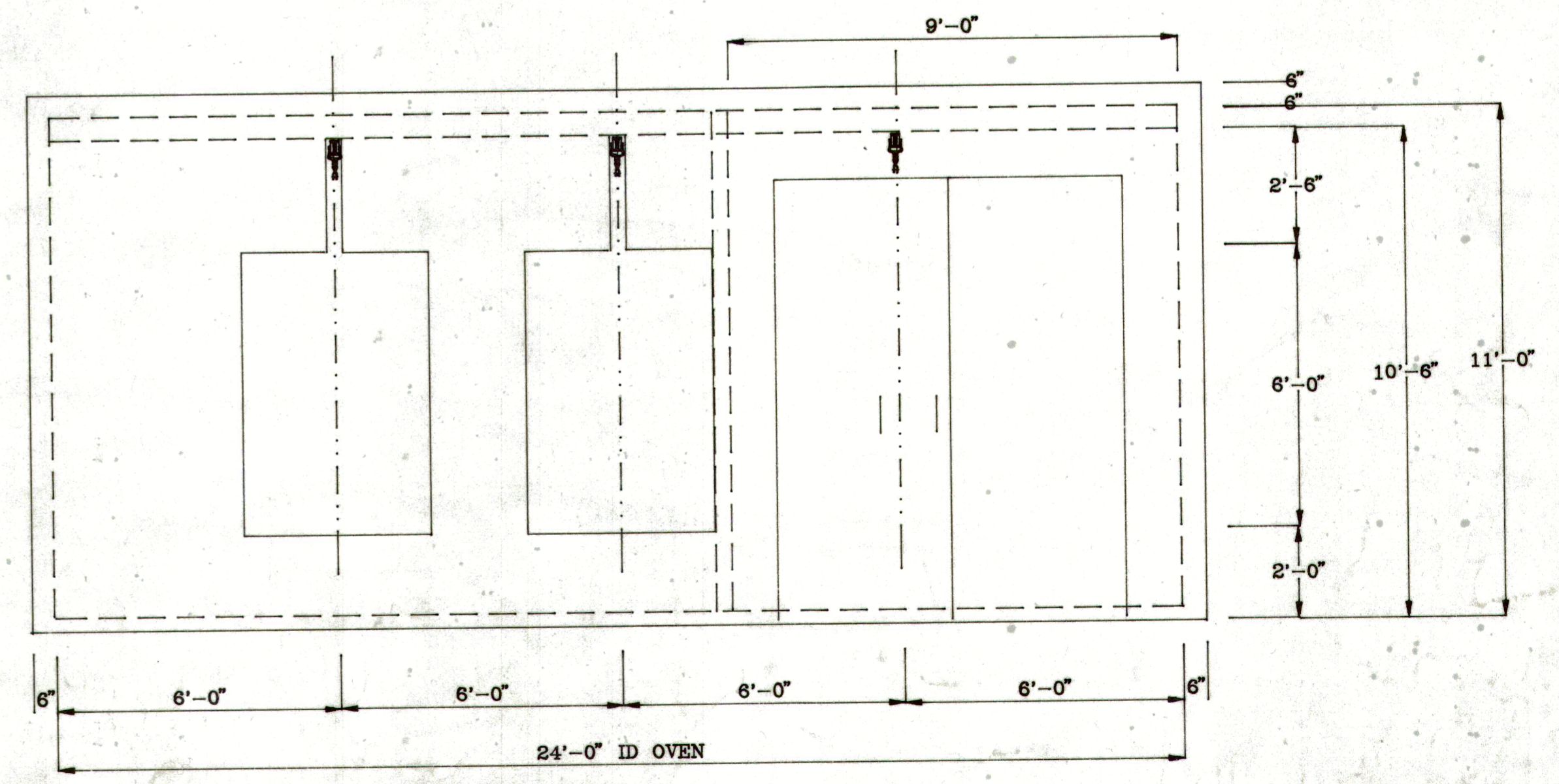
END VIEW/POWDER BOOTH
 SCALE: 3/8"



END VIEW/DRY-OFF OVEN
 SCALE: 3/8"



END VIEW/WASHER
 SCALE: 3/8"



END VIEW/BAKE OVEN
 SCALE: 3/8"